

Delivery report

Emission test report Soudal Sample Soudatight hybrid

Maes Frederick, Poelmans David, Lazarov Borislav, Swinnen Rudi and Lor Marc

2016/MRG/R/0673

Soudal Everdongenlaan 18-20 2300 Turnhout

June 2016



VITO NV Boeretang 200 - 2400 MOL - BELGIE Tel. + 32 14 33 55 11 - Fax + 32 14 33 55 99 vito@vito.be - www.vito.be

BTW BE-0244.195.916 RPR (Turnhout) Bank 375-1117354-90 ING BE34 3751 1173 5490 - BBRUBEBB

All rights, amongst which the copyright, on the materials described in this document rest with the Flemish Institute for Technological Research NV ("VITO"), Boeretang 200, BE-2400 Mol, Register of Legal Entities VAT BE 0244.195.916. The information provided in this document is confidential information of VITO. This document may not be reproduced or brought into circulation without the prior written consent of VITO. Without prior permission in writing from VITO this document may not be used, in whole or in part, for the lodging of claims, for conducting proceedings, for publicity and/or for the benefit or acquisition in a more general sense.

TABLE OF CONTENTS

Tab	ble of Contents		
1	Ob	jective	3
2	Sar	nple information	4
3	Tes	st methods - accreditation	5
4	Res	sults	6
4	4.1.	Results emission test: Belgian decree	6
4	4.2.	Results emission test: AgBB (2015 protocol)	8
4	4.3.	Results emission test: GEV Emicode	9
2	4.4.	Results emission test: French decree	9
4	4.5.	Chromatograms	10
5	Со	nclusion	11

1 OBJECTIVE

Determination of the volatile organic compound emissions according the Belgian Royal Decree establishing threshold levels for the emissions to the indoor environment from construction products for certain intended uses, the French regulations, the German AgBB health evaluation procedure and the GEV Emicode label.

2 SAMPLE INFORMATION

Sample group code	2016060	
Sample monster code	20160945	
Sample identification	S1: Soudatight hybrid	
Date of production	04/03/2016	
Batch N°	205664851 02/17	
Type of product	Joint sealant	
Date of reception of the sample	11/04/2016	
Preconditioning period (start – end)	1	
Date of the test (start – end)	22/04/2016 - 20/05/2016	

Table 1: Sample information



Photograph 1: photograph of the test sample

3 TEST METHODS - ACCREDITATION

The following test methods were used:

- Test chamber was operated according to CEN/TS 16515 (2013) (ISO 16000-9 with extra clauses): Construction products Assessment of release of dangerous substances Determination of emissions into indoor air
- Analysis of TENAX samples was performed according to CEN/TS 16515 (2013) (ISO 16000-6 with extra clauses): Construction products Assessment of release of dangerous substances Determination of emissions into indoor air
- Analysis of DNPH cartridges was performed according to CEN/TS 16515 (2013) (ISO 16000-3): Construction products – Assessment of release of dangerous substances – Determination of emissions into indoor air
- The test sample preparation was performed according to CEN/TS 16515 (2013) (ISO 16000-11 with extra clauses): Construction products – Assessment of release of dangerous substances – Determination of emissions into indoor air

CEN/TS 16516 method	
Analytical methods	analytes
ISO 16000-3	Volatile aldehydes (C1-C4)
ISO 16000-6 + extra clauses	VOC, VVOC, SVOC
Test chamber parameters	values
	S1
Chamber volume (m ³)	0.062
Air exchange rate (h ⁻¹)	0.5
Temperature (°C)	22.7
Relative humidity (%)	50.0
Loading factor (m ² /m ³)	0.007
Sample preparation	
Dimensions (m ²)	0.00045
Application amount (g)	2.79

Table 2: Overview of the test method parameters

The CEN/TS 16516 test method described above is accredited to EN ISO/IEC 17025 by BELAC n° 045-TEST. At present the accreditation does not cover the compounds marked with *, however analysis for these compounds was performed at the same level of quality as for the accredited compounds. The analytical measurement uncertainty (expanded uncertainty) for volatile aldehydes amounts to maximum 15 % and 30 % for the other target compounds.

4 **RESULTS**

4.1. RESULTS EMISSION TEST: BELGIAN DECREE

VOC analysis after 28 days						
	CAS number	RT	Identification ¹	Concentration (µg/m ³)	SER _a (µg/m²h)	R _i
VOC with LCI						
TXIB	6846-50-0	29.7	1	13	930	0.029
VOC without LCI (non-assessable)						
TVOC (C6-C16)				13	930	
TSVOC				<5		
R						0.029
Σcarcinogens				<1		
Toluene				<1		
D.L.: detection limit < 0.5 μg/m ³						
	Q.L	.: quar	tification limit <	1 μg/m³		
L A	Analysis of th	e volat	ile aldehydes (C	1-C4) after 28 day	ys	
Analyte	Analyte CAS number Concentration (µg/m ³)		1 ³)			
Formaldehyde	50-00-0 <1					
Acetaldehyde	Acetaldehyde 75-07-0 <1					
	D	L.: det	ection limit < 0.5	μg/m ³		
	Q.L	.: quar	tification limit <	1 μg/m³		

¹ Identification:

^{- 1:} identification by standard solution and retention time, confirmed by spectrum library and specifically calibrated

^{- 2:} identification by comparison with spectrum library and plausibility declaration, calibrated as toluene equivalent

^{- 3:} not identified, calibrated as toluene equivalent

Parameter	Concentration (µg/m³)	Threshold level after 28 days (μg/m³)
R –value (dimensionless)	0.029	≤ 1
TVOC	13	≤ 1000
TSVOC	<5	≤ 100
Carcinogenic substances category 1A and 1B, as referred to in Article 36(1)(c) of Regulation (EC) No. 1272/2008 of the European Parliament and the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures.	<1	≤ 1
Acetaldehyde (EINECS 200-836-8; CAS 75-07-0)	<1	≤ 200
Toluene (EINECS 203-625-9; CAS 108-88-3)	<1	≤ 300
Formaldehyde (EINECS 200-001-8; CAS 50-00-0)	<1	≤ 100

4.2. RESULTS EMISSION TEST: AGBB (2015 PROTOCOL)

analysis after 3 days				
Concentration SER _a				
	(µg/m³)	(µg/m²h)		
TVOC (C6-C16)	38	2700		
Σcarcinogens <1				

	VOC analysis after 28 days					
	CAS number	RT	Identification ¹	Concentration (µg/m ³)	SER _a (µg/m²h)	R _i
VOC with LCI						
TXIB	6846-50-0	29.7	1	13	930	0.029
VOC without LCI (non-assessable)						
TVOC (C6-C16) 13 930						
TSVOC				<5		
R						0.029
Σcarcinogens				<1		
Toluene				<1		
D.L.: detection limit < 0.5 μg/m ³						
	Q.L	: quar	tification limit <	1 μg/m³		
ļ A	Analysis of th	e volat	ile aldehydes (C	1-C4) after 28 day	ys	
Analyte	Analyte CAS number Concentration (µg/m ³)			1 ³)		
Formaldehyde	50-00-0 <1					
Acetaldehyde	yde 75-07-0 <1					
	D	L.: det	ection limit < 0.5	μg/m³		
	Q.L.: quantification limit < 1 μ g/m ³					

Parameter	Test after	3 days	Test after 28 days		
	Concentration (µg/m³)	Limit value (µg/m³)	Concentration (µg/m³)	Limit value (µg/m³)	
R –value (dimensionless)	-	-	0.029	≤ 1	
TVOC	38	≤ 10000	13	≤ 1000	
TSVOC	-	-	<5	≤ 100	
Total carcinogens	<1	≤ 10	<1	≤ 1	
TVOC without LCI	-	-	-	≤ 100	

¹ Identification:

^{- 1:} identification by standard solution and retention time, confirmed by spectrum library and specifically calibrated

^{- 2:} identification by comparison with spectrum library and plausibility declaration, calibrated as toluene equivalent

^{- 3:} not identified, calibrated as toluene equivalent

4.3. RESULTS EMISSION TEST: GEV EMICODE

	Concentration (µg/m³)	Classification
TVOC after 3 days	38	EC 1 ^{PLUS}
TVOC after 28 days	13	EC 1 ^{PLUS}
TSVOC after 28 days	<5	EC 1 ^{PLUS}
R value based on German AgBB LCI	0.029	EC 1 ^{PLUS}
(NIK) after 28 days		
Sum of non-assessable VOC	-	EC 1 ^{PLUS}
Formaldehyde after 3 days	<1	EC 1 ^{PLUS}
Acetaldehyde after 3 days	<1	EC 1 ^{PLUS}
Sum of form- and acetaldehyde (ppm)	<0.05	EC 1 ^{PLUS}
Sum of volatile C1/C2 after 3 days	<10	EC 1 ^{PLUS}
Any volatile C1/C2 after 28 days	<1	EC 1 ^{PLUS}

As this joint sealant contains silan functional adhesives a sample was taken to check if the most recent German Occupational Exposure Limit of alcohols are not exceeded during installation work. The identified compound methanol was measured with a concentration of 9 mg/m³, compliant with the 8-hour workplace German limit value of 270 mg/m³.

	CAS number	Identification ¹	Concentration	Classification
			(µg/m³)	
Formaldehyde	50-00-0	1	<1	A^+
Acetaldehyde	75-07-0	1	<1	A^+
Toluene	108-88-3	1	<1	A^+
Tetrachloroethylene	127-18-4	1	<1	A^+
Ethylbenzene	100-41-4	1	<1	A^+
Xylene	1330-20-7	1	<1	A ⁺
Styrene	100-42-5	1	<1	A^+
2-Butoxyethanol	111-76-2	1	<1	A^+
1,2,4-	95-63-6	1	<1	A^+
Trimethylbenzene				
1,4-Dichlorobenzene	106-46-7	1	<1	A^+
Trichloroethylene	79-01-6	1	<1	A^+
Benzene	71-43-2	1	<1	A^+
Bis(2-	117-81-7	1	<1	A ⁺
ethylhexyl)phthalate*				
Dibutyl phthalate*	84-74-2	1	<1	A^+
TVOC			28	A^+

4.4. **RESULTS EMISSION TEST: FRENCH DECREE**

¹ Identification:

^{- 1:} identification by standard solution and retention time, confirmed by spectrum library and specifically calibrated

^{- 2:} identification by comparison with spectrum library and plausibility declaration, calibrated as toluene equivalent

^{- 3:} not identified, calibrated as toluene equivalent

4.5. CHROMATOGRAMS

S1 3 days



S1 28 days



5 CONCLUSION

The tested product complies with the Belgian Royal Decree, the French regulations (A^+), the German AgBB health evaluation procedure and the GEV Emicode label EC 1^{PLUS} . The released alcohol concentrations comply with the 8-hour workplace German limit value, thus EC 1^{PLUS} -R.

This research report contains the results of samples, analysed within the scope of a study ordered by Soudal (Everdongenlaan 18-20, 2300 Turnhout, Belgium). It relates to the samples with the following VITO - identification:

Sample monster codes belonging to sa	ample group 2016060
From	То
20160945	20160945

Sampling and testing methods with reference MIM-GA-013, MIM-GA-014 and MIM-OR-022 are part of the scope of the ISO 17025 accreditation (BELAC certificate 045-TEST).

The analytical results in this research report only relate to the samples analysed. Interpretations, advice and other not merely objective information are not covered by the ISO 17025 accreditation. Upon request, further information on measurement uncertainty, dates of analysis and sample preservation will be provided by the VITO project leader concerned.

This research report consists of 11 numbered pages, and the signature below confirms the authorisation of the analytical results according to ISO 17025.

La Jy

M. Lor Project manager